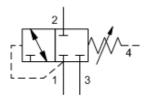
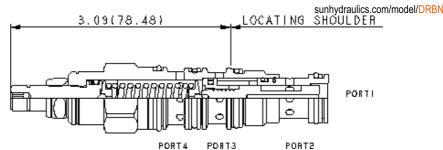
3-way, direct-acting, directional valve with drain to port 4 - normally closed SERIES 1 / CAPACITY: 28 L/min. / CAVITY: T-21A





CONFIGURATION

L	Control	Standard Screw Adjustment	(
E	Adjustment Range	25 - 400 psi (1,7 - 28 bar), 200 psi (14 bar) Standard Setting	(
N	Seal Material	Buna-N				
(nor	(none) Material/Coating					



Normally closed, direct-acting, 3-way directional cartridges are switching devices typically used in moderate flow circuits. They can be used by themselves or to actuate larger pilot-operated directional cartridges or logic cartridges. The valve shifts when the pressure differential between port 1 and port 4 exceeds the setting.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A			
Series	1			
Capacity	28 L/min.			
Maximum Operating Pressure	350 bar			
Factory Pressure Settings Established at	15 L/min.			
Maximum Valve Leakage at 110 SUS (24 cSt)	30 cc/min.			
Adjustment - No. of CW Turns from Min. to Max. setting	5			
Valve Hex Size	22,2 mm			
Valve Installation Torque	41 - 47 Nm			
Adjustment Screw Internal Hex Size	4 mm			
Locknut Hex Size	15 mm			
Locknut Torque	9 - 10 Nm			
Seal kit - Cartridge	Buna: 990021007			
Seal kit - Cartridge	Polyurethane: 990021002			
Seal kit - Cartridge	Viton: 990021006			
Model Weight	0.18 kg.			

NOTES For Series 1 cartridges configured with an O control (panel mount handknob), a .75 in. (19 mm) diameter hole is required in the panel.

CONFIGURATION OPTIONS

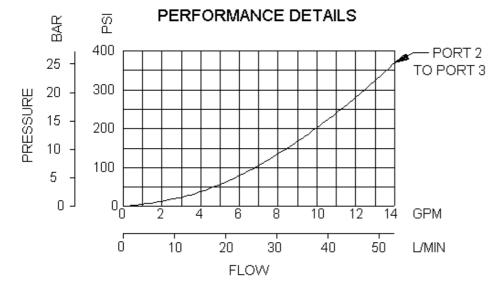
Model Code Example: DRBNLEN

CONTROL	(L)	ADJUSTMENT RANGE (<u>E)</u>	SEAL MATERIAL	(N)	MATERIAL/COATING
 L Standard Screw Adjustment C Tamper Resistant - Factory Set K Handknob O Handknob with Panel Mount 		 E 25 - 400 psi (1,7 - 28 bar), 200 psi (14 bar) Standard Setting A 500 - 3000 psi (35 - 210 bar), 1000 psi (70 bar) Standard Setting B 50 - 1500 psi (3,5 - 105 bar), 200 psi (14 bar) Standard Setting D 25 - 800 psi (1,7 - 55 bar), 200 psi (14 bar) Standard Setting S 25 - 200 psi (1,7 - 14 bar), 100 psi (7 bar) Standard Setting W 750 - 4500 psi (50 - 315 bar), 1000 psi (70 bar) Standard Setting W 750 - 4500 psi (50 - 315 bar), 1000 psi (70 bar) Standard Setting 	si 1	N Buna-N V Viton		Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Port 3 can be used as a work port.
- The flow path between port 2 and port 3 is bidirectional.
- Because of their direct-acting design, these cartridges feature low internal leakage and low pilot flow consumption.
- Direct-acting and pilot-operated versions of these valves are interchangeable. They fit the same cavities and have the same flow paths.
- Pressure at port 4 is directly additive to the setting of the valve.
- This valve is not bistable; it is capable of modulating between the two positions shown.
- Maximum pressure at port 3 should be limited to 3000 psi (210 bar). This is due to fatigue strength limits not hydraulic operating limits.
- Incorporates the Sun floating-style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
 machining variations.

PERFORMANCE CURVES



RELATED MODELS

• DRBNX 2-way, direct-acting, fixed setting, directional valve with drain to port 4 - normally closed