Series 2200 "OPTYMA-S"

General

Optyma32-S has been designed in order to complete the Optyma series of valves.

Optyma-S,12.5mm size, integrates all the technical features already developed and implemented on the Optima T & F such as the integrated electrical connection. Further technical specifications are:

- Flow rate: up to 550[Nl/min], using the modular base with Ø8 quick fitting tube.
 Modular base available with Ø4, Ø6, Ø8 quick fitting tube.
- The solenoid pilots are low consumption and fitted on the same side of the valve.
- Mono and bistable valves have the same dimension.
- Easy and fast assembly on the sub base thanks to the "one screw" mounting solution.
- Possibility to replace a valve without the need of disconnecting the pneumatic pipes.
- Electrical and pneumatic connections positioned on the same side.
- Possibility to operate with different pressures and vacuum.
- Management of 32electrical signals, (16 bi-stable or any combination off mono and bi-stable vales up to max 32 signals).
- The protection grade is IP65 directly integrated in the manifold components.
- The electrical connection is achieved thanks to a 37 pole connector.
- Possibility to integrate with Field Bus modules CANopen®, PROFIBUS DP, DeviceNet, EtherNet/IP, PROFINET IO RT/IRT, EtherCAT CC-Link IE Field Basic.

"Shifting time of pneumatic directional control valves or moving parts, logic devices were measured in accordance to ISO 12238:2001, Pneumatic fluid power-Directional control valves-Measurement of shifting time"

Main characteristics

One size: 12.5mm thick

Monostable and bistable valves with same dimensions

Modular subbase with two positions

Modular subbases assembled via tie rods

Quick coupling connections directly integrated in sub base Integrated and optimized electrical connection system.

IP65 protection grade as standard

Construction characteristics

Body	Technopolymer
Operators	Technopolymer
Spacers	NBR
Spacer	Technopolymer
Spools	AISI 303 stainless steel
Springs	AISI 303 stainless steel
Pistons	Technopolymer
Piston seals	NBR

Functions

SV 5/2 MONOSTABLE SOLENOID-SPRING SV 5/2 MONOSTABLE SOLENOID-DIFFERENTIAL SV 5/2 BISTABLE SOLENOID-SOLENOID SV 5/3 C.C. SOLENOID-SOLENOID SV 2x3/2 N.C.-N.C. (=5/3 O.C.) SOLENOID-SOLENOID SV 2x3/2 N.O.-N.O. (=5/3 P.C.) SOLENOID-SOLENOID SV 2x3/2 N.C.-N.O. SOLENOID-SOLENOID SV 2x3/2 N.O.-N.C. SOLENOID-SOLENOID

Voltage	24VDC \pm 10% PNP (NPN and AC on request)
Pilot consumption	0,5 Watt
Pilot working pressure (12-14)	from 2,5 to 7 bar max.
Valve working pressure [1]	from vacuum to 10 bar max.
Operating temperature	from -5°C to +50°C
Protection degree	IP65
Life (standard operating conditions)	5000000
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous

PREUMAX

Solenoid - Spring

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10	
Pressure range (bar)	2,5 ÷ 7	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	550	
Responce time according to ISO 12238, activation time (ms)	12	
Responce time according to ISO 12238, deactivation time (ms)	20	

Shifting time of pneumatic directional control valves or moving parts, logic devices were measured in accordance to ISO 12238:2001

VOLTAGE

02 = 24 VDC PNP

12 = 24 VDC NPN

05 = 24 VAC

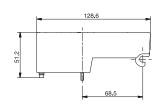
2241.52.00.39.

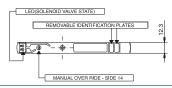
U5 = 24 VAC
SHORT FUNCTION CODE "A"
Weight 67 g

Coding:



Flow rate at 6 bar with $\Delta p=1$ (NI/min) with Base cod. 2244.01. \emptyset tube \emptyset 4= 140 Flow rate at 6 bar with $\Delta p=1$ (NI/min) with Base cod. 2246.01. \emptyset tube \emptyset 6= 400 Flow rate at 6 bar with $\Delta p=1$ (NI/min) with Base cod. 2246.01. \emptyset tube \emptyset 8= 550







Solenoid-Differential

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous]
Working pressure (bar)	From vacuum to 10	7
Pressure range (bar)	2,5 ÷ 7	٦١
Temperature °C	-5 ÷ +50	S
Flow rate at 6 bar with Δp=1 (NI/min)	550	٧
Responce time according to ISO 12238, activation time (ms)	20	
Responce time according to ISO 12238, deactivation time (ms)	25	

Shifting time of pneumatic directional control valves or moving parts, logic devices were measured in accordance to ISO 12238:2001

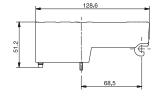
Coding: 2241.52.00.36.**♥**| VOLTAGE

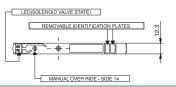
	VOLTAGE
	02 = 24 VDC PNP
V	12 = 24 VDC NPN
	05 = 24 VAC
CLIOD	T ELINCTION CODE "P"

Weight 67 g



Flow rate at 6 bar with $\Delta p=1$ (NI/min) with Base cod. 2244.01. • tube Ø4= 140 Flow rate at 6 bar with $\Delta p=1$ (NI/min) with Base cod. 2246.01. • tube Ø6= 400 Flow rate at 6 bar with $\Delta p=1$ (NI/min) with Base cod. 2246.01. • tube Ø8= 550







2241.52.00.35.

Solenoid-Solenoid

Operational characteristics			
	Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	11.
	Working pressure (bar)	From vacuum to 10][
	Pressure range (bar)	2,5 ÷ 7]L
	Temperature °C	-5 ÷ +50	SI
	Flow rate at 6 bar with Δp=1 (NI/min)	550	W
	Responce time according to ISO 12238, activation time (ms)	10]
	Responce time according to ISO 12238, deactivation time (ms)	10	7

 $Shifting\ time\ of\ pneumatic\ directional\ control\ valves\ or\ moving\ parts, logic\ devices\ were\ measured\ in\ accordance\ to\ ISO\ 12238:2001$

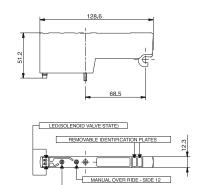
VOLTAGE 02 = 24 VDC PNP 12 = 24 VDC NPN 05 = 24 VAC

SHORT FUNCTION CODE "C" Weight 67 g

Coding:



Flow rate at 6 bar with $\Delta p=1$ (NI/min) with Base cod. 2244.01. ① tube $\it O4=140$ Flow rate at 6 bar with $\it \Delta p=1$ (NI/min) with Base cod. 2246.01. ① tube $\it O6=400$ Flow rate at 6 bar with $\it \Delta p=1$ (NI/min) with Base cod. 2246.01. ② tube $\it O8=550$



MANUAL OVER RIDE - SIDE 14



Coding:

Solenoid-Solenoid 5/3 (Closed centres)

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10	
Pressure range (bar)	2,5 ÷ 7	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with Δp=1 (NI/min)	400	
Responce time according to ISO 12238, activation time (ms)	15	
Responce time according to ISO 12238, deactivation time (ms)	20	

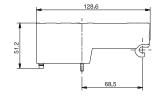
VOLTAGE **02** = 24 VDC PNP V 12 = 24 VDC NPN **05** = 24 VAC

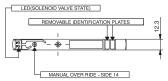
2241.53.31.35.

SHORT FUNCTION CODE "E" Weight 83 g

Shifting time of pneumatic directional control valves or moving parts, logic devices were measured in accordance to ISO 12238:2001







Flow rate at 6 bar with $\Delta p=1$ (NI/min) with Base cod. 2244.01. **1** tube $\varnothing 4=140$ Flow rate at 6 bar with $\Delta p=1$ (NI/min) with Base cod. 2246.01. **1** tube $\varnothing 6=300$ Flow rate at 6 bar with $\Delta p=1$ (NI/min) with Base cod. 2246.01. **1** tube $\varnothing 8=400$



Solenoid-Solenoid 2x3/2

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10	
Pressure range (bar)	≥3+(0,2xInlet pressure)	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	420	
Responce time according to ISO 12238, activation time (ms)	15	
Responce time according to ISO 12238, deactivation time (ms)	25	

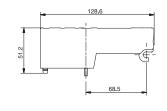
Shifting time of pneumatic directional control valves or moving parts, logic devices were measured in accordance to ISO 12238:2001

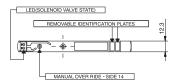
2241.62. 35. Coding:

	FUNCTION
	44 = NC-NC (5/3 Open centres)
	45 = NC-NO (normally
	closed-normally open)
•	54 = NO-NC (normally
	open-normally closed)
	55 = NO-NO (5/3 Pressured
	centres)
	VOLTAGE
	02 = 24 VDC PNP
V	12 = 24 VDC NPN
	05 = 24 VAC
SHOR	T FUNCTION CODE:

NC-NC (5/3 Open centres) = "F" NO-NO (5/3 Pressured centres) = "G" NC-NO="H" NO-NC="I" Weight 75 g







Flow rate at 6 bar with $\Delta p=1$ (NI/min) with Base cod. 2244.01. tube $\emptyset 4=14$	40
Flow rate at 6 bar with ∆p=1 (NI/min) with Base cod. 2246.01. tubo Ø6= 3	60
Florente at 0 hannelth Ann 4 (All/ania) with Dannel and 0040 04 (All/ania) 4	~~

Flow rate at 6 bar with ∆p=1 (NI/min) with Base cod. 2246.01. tubo Ø8= 420



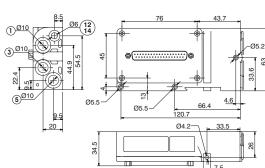
Left Endplates

Operational characteristics	
Fluid Filtered air. No lubrication needed, if applied it shall be continuou	
Working pressure (bar)	From vacuum to 10 (External pilot base) 2,5-7 (Self-feeding base)
Pressure range (bar)	2,5 ÷ 7 (External pilot base)
Temperature °C	-5 ÷ +50



Weight 174 g 12/14 separated from port 1

①^{Ø10} 22.4 5 Ø10 5, 4.6 Ø5.5 120.7 20 Ø4.2 34.5



VERSION V $\textbf{02} = \, \mathsf{External} \, \mathsf{feeding}$ 12 = Self-feeding ELECTRICAL CONNECTION Connectors 37 poles PNP 25P Connectors 25 poles PNP 37N Connectors 37 poles Θ NPN 25N Connectors 25 poles NPN 37A Connectors 37 poles AC 25A Connectors 25 poles AC

2240.♥.€

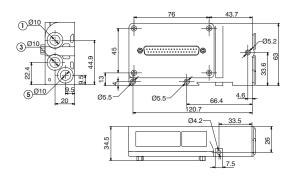
Coding:

2240.02.



Weight 174 g 12/14 connected to port 1

2240.12.



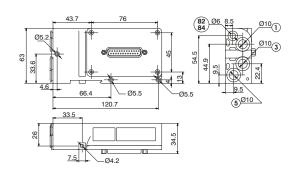
Right Endplates

<u>*</u>	
Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Pressure range (bar)	2,5 ÷ 7
Temperature °C	-5 ÷ +50

Coding: 2240.03. ELECTRICAL CONNECTION Θ 00 = Electrical connection 25P Connectors 25 poles



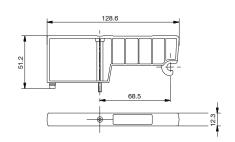
Weight 147 g PORT 82/84= DO NOT PRESSURIZE, SOLENOID PILOTS EXHAUST



Closing plate

Operational characteristics	
Fluid Filtered air. No lubrication needed, if applied it shall be continue	
Working pressure (bar)	From vacuum to 10
Temperature °C	-5 ÷ +50





Weight 30 g SHORT FUNCTION CODE "T"

2240.00

Coding:



2240.10

Coding:

Coding:

Θ

V

224**©**.**DV**

08 = Ports 3-5 separated 09 = Ports3separated VERSION

M = for Monostable SV B = for Bistable SV

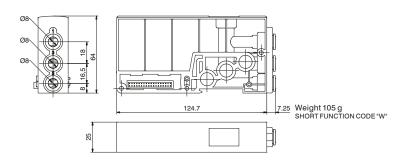
TUBE DIAMETER 4 = Ø4

 $6 = \emptyset 6$ 8 = Ø8 FUNCTION 01 = Opened ports 03 = Ports 1-5 separated 04 = Ports 1-3 separated 05 = Ports 5 separated 06 = Separated ports 07 = Ports 1 separated

Intermediate Inlet/Exhaust module

Operational characteristics	
Fluid Filtered air. No lubrication needed, if applied it shall be continuous	
Working pressure (bar)	From vacuum to 10
Temperature °C	-5 ÷ +50





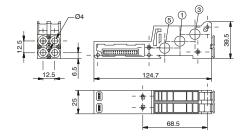
Modular base (2 places)

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Working pressure (bar)	From vacuum to 10
Temperature °C	-5 ÷ +50



2244.00

Weight 75 g SHORT FUNCTION CODE "3" (Monostable) Opened ports SHORT FUNCTION CODE "33" (Monostable) Ports 1-5 separated SHORT FUNCTION CODE "34" (Monostable) Ports 1-3 separated SHORT FUNCTION CODE "35" (Monostable) Port 5 separated SHORT FUNCTION CODE "36" (Monostable) Separated ports SHORT FUNCTION CODE "37" (Monostable) Port 1 separated SHORT FUNCTION CODE "38" (Monostable) Ports 3-5 separated SHORT FUNCTION CODE "39" (Monostable) Port 3 separated

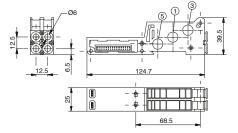


SHORT FUNCTION CODE "4" (Bistable) Opened ports SHORT FUNCTION CODE "43" (Bistable) Ports 1-5 separated SHORT FUNCTION CODE "44" (Bistable) Ports 1-3 separated SHORT FUNCTION CODE "45" (Bistable) Port 5 separated SHORT FUNCTION CODE "46" (Bistable) Separated ports SHORT FUNCTION CODE "47" (Bistable) Port 1 separated SHORT FUNCTION CODE "48" (Bistable) Ports 3-5 separated SHORT FUNCTION CODE "49" (Bistable) Port 3 separated



2246.00

Weight 75 g SHORT FUNCTION CODE "5" (Monostable) Opened ports SHORT FUNCTION CODE "53" (Monostable) Ports 1-5 separated SHORT FUNCTION CODE "54" (Monostable) Ports 1-3 separated SHORT FUNCTION CODE "55" (Monostable) Port 5 separated SHORT FUNCTION CODE "56" (Monostable) Separated ports SHORT FUNCTION CODE "57" (Monostable) Port 1 separated SHORT FUNCTION CODE "58" (Monostable) Ports 3-5 separated SHORT FUNCTION CODE "59" (Monostable) Port 3 separated

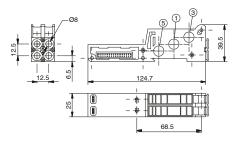


SHORT FUNCTION CODE "6" (Bistable) Opened ports SHORT FUNCTION CODE "63" (Bistable) Ports 1-5 separated SHORT FUNCTION CODE "64" (Bistable) Ports 1-3 separated SHORT FUNCTION CODE "65" (Bistable) Port 5 separated SHORT FUNCTION CODE "66" (Bistable) Separated ports SHORT FUNCTION CODE "67" (Bistable) Port 1 separated SHORT FUNCTION CODE "68" (Bistable) Ports 3-5 separated SHORT FUNCTION CODE "69" (Bistable) Port 3 separated



2248.

Weight 75 g SHORT FUNCTION CODE "7" (Monostable) Opened ports SHORT FUNCTION CODE "73" (Monostable) Ports 1-5 separated SHORT FUNCTION CODE "74" (Monostable) Ports 1-3 separated SHORT FUNCTION CODE "75" (Monostable) Port 5-3 separated SHORT FUNCTION CODE "76" (Monostable) Separated ports SHORT FUNCTION CODE "77" (Monostable) Port 1 separated SHORT FUNCTION CODE "78" (Monostable) Ports 3-5 separated SHORT FUNCTION CODE "79" (Monostable) Port 3 separated



SHORT FUNCTION CODE "8" (Bistable) Opened ports SHORT FUNCTION CODE "83" (Bistable) Ports 1-5 separated SHORT FUNCTION CODE "84" (Bistable) Ports 1-3 separated SHORT FUNCTION CODE "85" (Bistable) Port 5 separated SHORT FUNCTION CODE "86" (Bistable) Separated ports SHORT FUNCTION CODE "87" (Bistable) Port 1 separated SHORT FUNCTION CODE "88" (Bistable) Ports 3-5 separated SHORT FUNCTION CODE "89" (Bistable) Port 3 separated

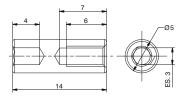
AIR DISTRIBUTION

Tie-rod M3

2240.KD.00 Coding:



The Kit includes 6 pieces



Tie-rod M3





The Kit includes 3 pieces

2240.KT.@

Coa	ing: 2240.K1.
	N. POSITIONS
	02 = Nr. 2 Positions
	04 = Nr. 4 Positions
	06 = Nr. 6 Positions
	08 = Nr. 8 Positions
	10 = Nr. 10 Positions
	12 = Nr. 12 Positions
	14 = Nr. 14 Positions
P	16 = Nr. 16 Positions
	18 = Nr. 18 Positions
	20 = Nr. 20 Positions
	22 = Nr. 22 Positions
	24 = Nr. 24 Positions
	26 = Nr. 26 Positions
	28 = Nr. 28 Positions
	30 = Nr. 30 Positions
	32 = Nr. 32 Positions

Cable complete with connector, 25 Poles IP65



2300.25. Coding:

		CABLELENGTH
		03 = 3 meters
	•	05 = 5 meters
		10 = 10 meters
		FUNCTION
		31 = Closed centres
	(3)	32 = Open centres
		33 = Pressured centres

Cable complete with connector, 37 Poles IP65



Coding: 2400.37.

	CABLE LENGTH
	03 = 3 meters
•	05 = 5 meters
	10 = 10 meters
	FUNCTION
	31 = Closed centres
9	32 = Open centres
	33 = Pressured centres

Cable complete with connector, 25 Poles IP65



2400.25. 0.25 Coding:

	CABLE LENGTH
	03 = 3 meters
•	05 = 5 meters
	10 = 10 meters



Using the 2240.03.25P output terminal it is possible to make any electrical signals not used by valves available on a 25 sub-D female connector at the right end of the manifold.

It is possible to then join a multi-core cable to link to the next manifold, or connect directly to one or two I/O modules.

The I/O modules can accept input or output signals, depending upon what is connected.



Please note: If the manifold is connected by a multi-core connection, each connection can be used as either an input or an output, while if the manifold is connected to a serial node the connections can only be used as an output.

It is possible to connect the manifold to up to two I/O modules.

Each I/O module includes 8 diagnostic LEDs which indicate the presence of an Input / Output signal for each connector.

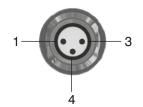
Overall

Please note: For an LED to function, a signal of at least +15VDC must be present on pin 4 of the connector. If this signal is lower, the LED will not light, this does not compromise the normal Input/Output function of the unit.

dimensions and I/O layout: 52 DIAGNOSTIC GREEN LED VOLTAGE ON THROUGH-LINE **GREEN LED** INPUT/OUTPUT 66 M8 CONNECTOR 3 POLES FEMALE 63

Ordering code





PIN	DESCRIPTION
1	+24 VDC
4	INPUT/OUTPUT
3	GND

Input features:

Each connection can accept either two wire (switches, magnetic switches, pressure switches, etc.) or three wire connections (photocells, electronic end of stroke sensors, etc.) if +24VDC is required on at Pin 1 of each connector, it is possible to provide this via the through-line pin of the

M8 CONNECTOR 3 POLES FEMALE

Pin 25 of the 25 pin multi-pole connector (code 2240.02.25P or 2240.12.25P) Pin 36-37 of the 37 pin multi-pole connector (code 2240.02.37P or 2240.12.37P)

Output features:



Attention: The output connections are not protected against short-circuit. Please pay attention when wiring (avoid Pin 4 being connected to Pin 3 or Pin 1).

	Model	2240.08S
	Case	Reinforced technopolymer
	I/O Connector	M8 connector 3 poles female (IEC 60947-5-2)
S	PIN 1 voltage (connector used as Input)	by the user
# # # # # # # # # # # # # # # # # # #	PIN 4 voltage diagnosis	Green Led
eral risti	Node consumption (Outlets excluded)	7mA per each LED with 24 VDC signal
Ψ (1)	Outlets voltage	+23,3 VDC (serial) /by the user (multipolar)
en Ct	Input voltage	Depend by the using
Q 6	Maximum outlet current	100 mA (serial) / 400 mA (multipolar)
<u> </u>	Maximum Input/Output	8 per module
- 5	Multiconnector max. Current	100 mA
	Connections to manifold	Direct connection to 25 poles connector
	Maximum n. of moduls	2
	Protection degree	IP65 when assembled
	Ambient temperature	from -0° to +50° C

Connection modes:

The I/O module changes it is operation depending on the way the manifold is controlled. There are two possible modes:

- A) Control via multi-pole connection
- B) Control via fieldbus

A) Control via multi-pole:

M8 connector used as Input:



Attention: Voltage applied to each connector is passed to multi-pole connector pin.

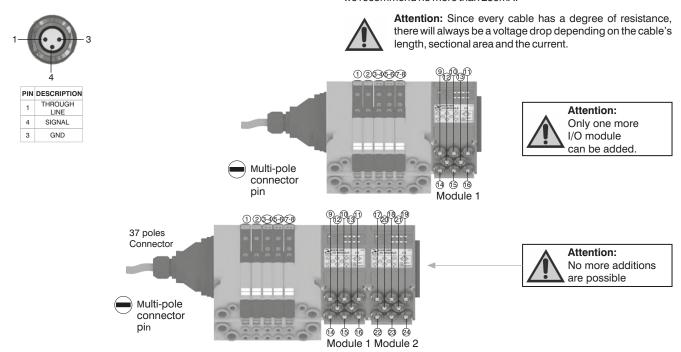
In order to use the I/O module, the correct right hand endplate with 25 pole female outlet connector must be used. (Code 2240.03.25P).



M8 connector used as Output:

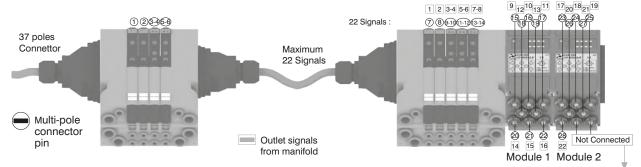
Output voltage will the same as is applied at the multi-pole connector pin.

The maximum output current depends upon the power unit used, but we recommend no more than 250mA.



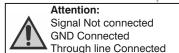
Attention: Optyma 32-S solenoid valve manifolds permit up to 22 electrical signals that are not used by manifolds to be made available: these signals can be managed by another manifold and / or by I/O modules.

The I/O module will manage these unused signals. Connections that are not managing useful signals will remain unconnected.

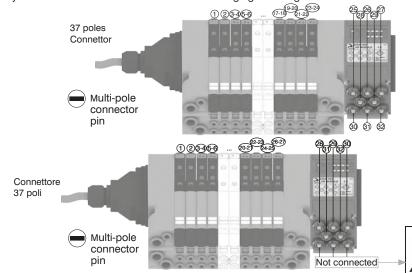


Please note: this example considers a 37 pin multi-pole connector.

The same configuration managed by a 25 pin multi-pole connector will stop at number 22 of multi-pole connector and at number 17 of the manifold. 2016



Please note: Optyma 32-S solenoid valve manifolds manage up to 32 signals. If the manifold uses more than 24 signals the I/O module will manage only the remainder. Connections that are not managing useful signals will remain unconnected.

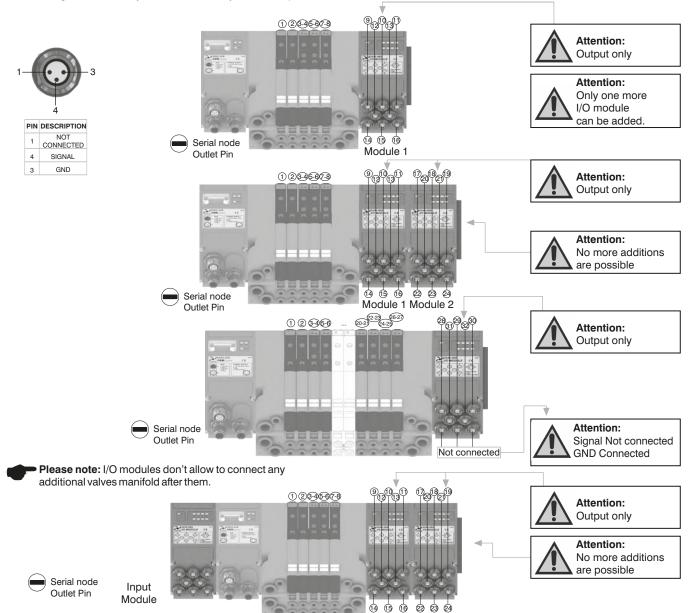


Attention:
Signal Not connected
GND Connected
Through line Connected

B) Control via fieldbus:

With this kind of control the I/O module can only be used as an output. Pin 1 of each connector is not connected. The output voltage will be 0.7V lower than that applied to Pin 4 of the connector.

The maximum output current for each output is 100mA. Te correspondence between control byte and each single output depends on how many electrical signals are used by the manifold and by the relative position of the I/O module.



Electrical connection

The electrical connection is made using a 37 pin connector and can manage up to 32 electrical signals. Alternatively a 25 pin connector can be used which is suitable for up to 22 electrical signals. The distributions of the electrical signals between sub-bases achieved thanks to a dedicated electrical connector positioned in each sun-base which diverts the signals needed to operate the solenoid pilots of the valve mounted on the sub-base and passing unused signals forward to the next base.

The Optyma-S sub-bases are designed to carry two valves and are available in the following configurations:

Sub-base configurations	Signals used for the single position	Total number of used signal
Sub-base for 2	2 signals used for the first position	
bistable valves	2 signals used for the second position	4
Sub-base for 2	1 signal used for the first position	2
monostable valves	1 signal used for the second position	2

Sub-base for 2 bistable valves

On the sub base for 2 bistable valves the first electrical signal is used to actuate the solenoid pilot on side 14 of the first position, the second signal is used to actuate the solenoid pilot on side 12 of the first position. Each sub base uses 4 electric signals. The same layout applies to the following position therefore the third signal is used to actuate the solenoid pilot on side 14 of the second position and the fourth signal is used to actuate the solenoid pilot on side 12 of the second position.

The remaining signals are transferred downstream.

On a bistable sub base it is possible to mount both bistable or monostable valves (in the second case 1 electrical signal for each valve is wasted). This solutions enables the user to change the manifold layout without the need to re-configure the output correspondence on the PLC. The use of bistable sub-bases reduces the maximum number of valves that can be mounted on the manifold: If the 37 pole connector is used the maximum number of valves is 16 If the 25 pole connector is used the maximum number of valves is 10.

Sub-base for 2 monostable valves

On the sub base for 2 monostable valves the first electrical signal is used to actuate the solenoid pilot on side 14 of the first position, the second signal is used to actuate the solenoid pilot on side 12 of the second position. Each sub base uses 2 electric signals. The remaining signals are transferred downstream. On a monostable sub base it is possible to mount only monostable valves (shoud a bistable valve be mounted on a monostable sub base it will not be possible to actuate the solenoid pilot on side 12). This solutions enables the user to maximise the manifold lay out using all the electrical signals available.

If the 37 pole connector is used the maximum number of valves is 32 If the 25 pole connector is used the maximum number of valves is 22



Note:

Monostable valves, which are fitted with only one solenoid pilot can be mounted on both monostable or bistable subbases.

Bistable valves ,5/3; 2x3/2;2x2/2, which are fitted with 2 solenoid pilots and therefore always use two electrical signals must always be mounted on bistable subbases.

Additional exhaust and air supply modules:

The Additional exhaust and air supply module is fitted with a dedicated electrical connector which does not use any electric signal but simply carries forward all signals which have not been used by the valves mounted before it.

This enables its use in any position of the manifold.



Unused electrical signals

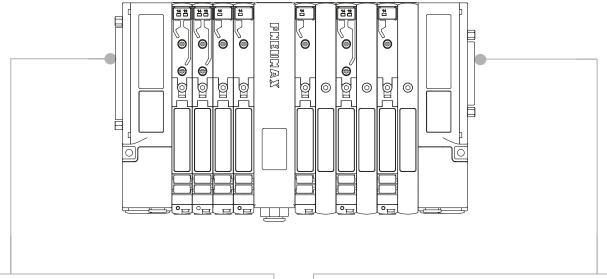
The electrical signals which have not been used in the manifold can be made available by using the end plate fitted with the 25 pole connector.

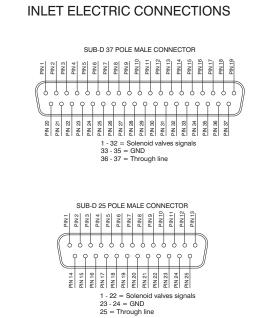
The number of electric signals available depends on the type of connector mounted on the inlet plate and on the number of signals used in the manifold:

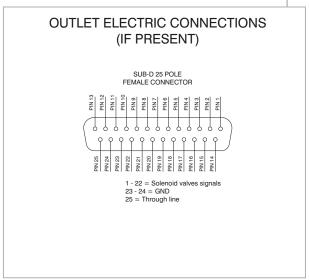
37 pole Inlet connector : N. of outputs= 32 – used signals (max 22)

25 pole Inlet connector: N. of outputs= 22 - used signals

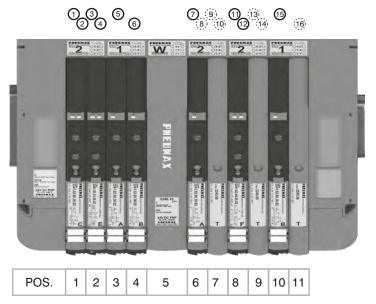
Here are some examples of possible configurations and the corresponding pin layout both on the inlet and end plate:





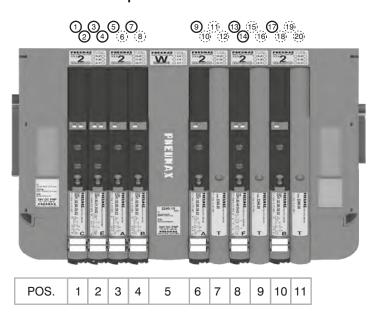


37 PIN Connector correspondence for valves assembled on mixed bases



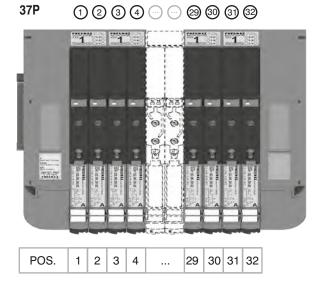
PIN 1 = PILOT 14 SV POS.1 PIN 2 = PILOT 12 SV POS.1 PIN 3 = PILOT 14 SV POS.2 PIN 4 = PILOT 12 SV POS.2 PIN 5 = PILOT 14 SV POS.3 PIN 6 = PILOT 14 SV POS.4 PIN 7 = PILOT 14 SV POS.6 PIN 8 = NOT CONNECTED PIN 9 = NOT CONNECTED PIN 10 = NOT CONNECTED PIN 11 = PILOT 14 SV POS.8 PIN 12 = PILOT 12 SV POS.8 PIN 13 = NOT CONNECTED PIN 14 = NOT CONNECTED PIN 15 = PILOT 14 SV POS.10 PIN 16 = NOT CONNECTED

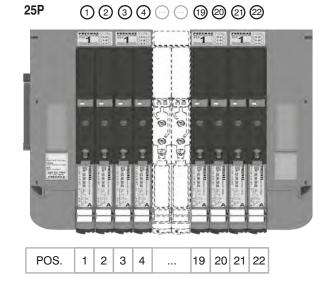
37 PIN Connector correspondence for manifold mounted on bases for bistable valves



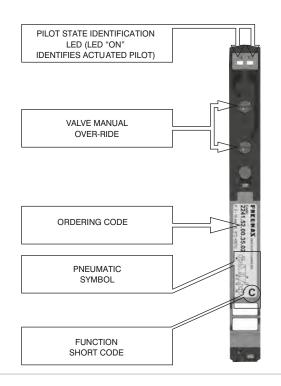
PIN 1 = PILOT 14 SV POS.1 PIN 2 = PILOT 12 SV POS.1 PIN 3 = PILOT 14 SV POS.2 PIN 4 = PILOT 12 SV POS.2 PIN 5 = PILOT 14 SV POS.3 PIN 6 = NOT CONNECTED PIN 7 = PILOT 14 SV POS.4 PIN 8 = NOT CONNECTED PIN 9 = PILOT 14 SV POS.6 PIN 10 = NOT CONNECTED PIN 11 = NOT CONNECTED PIN 12 = NOT CONNECTED PIN 13 = PILOT 14 SV POS.8 PIN 14 = PILOT 12 SV POS.8 PIN 15 = NOT CONNECTED PIN 16 = NOT CONNECTED PIN 17 = PILOT 14 SV POS.10 PIN 18 = NOT CONNECTED PIN 19 = NOT CONNECTED PIN 20 = NOT CONNECTED

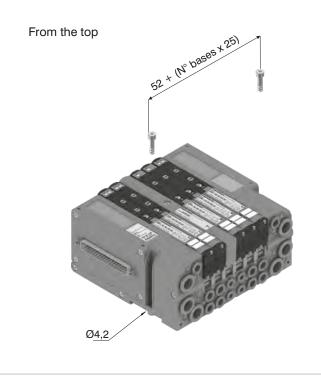
37 PIN Connector correspondence for manifold for 32 position manifold with monostable valves on double bases

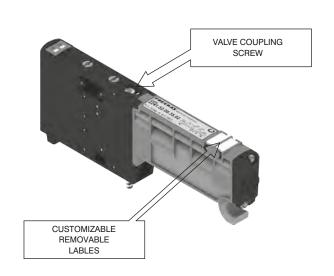


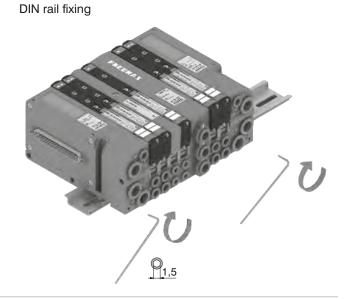


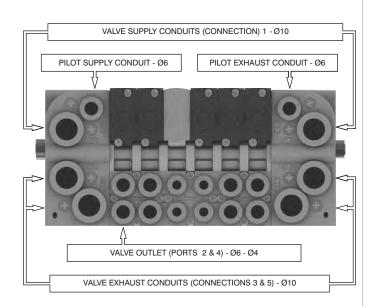


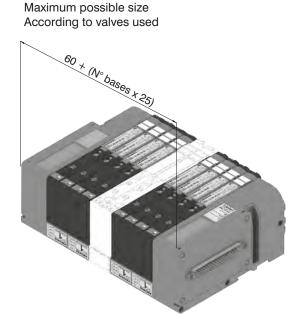




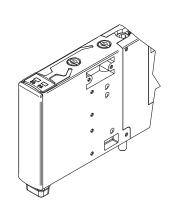


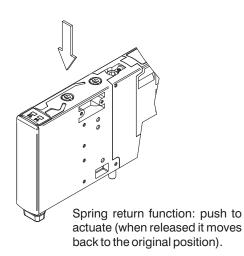






Manual override actuation

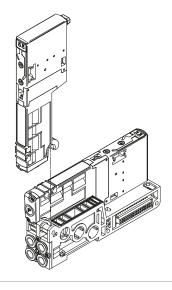


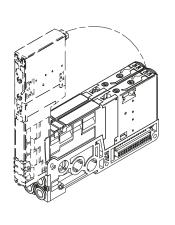


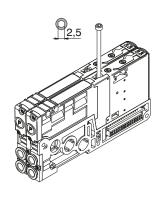
Latching function: push and turn to get the latching function

NOTE: It is strongly suggested to replace the original position after using

Valve Installation

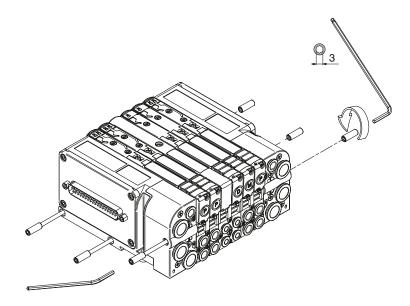






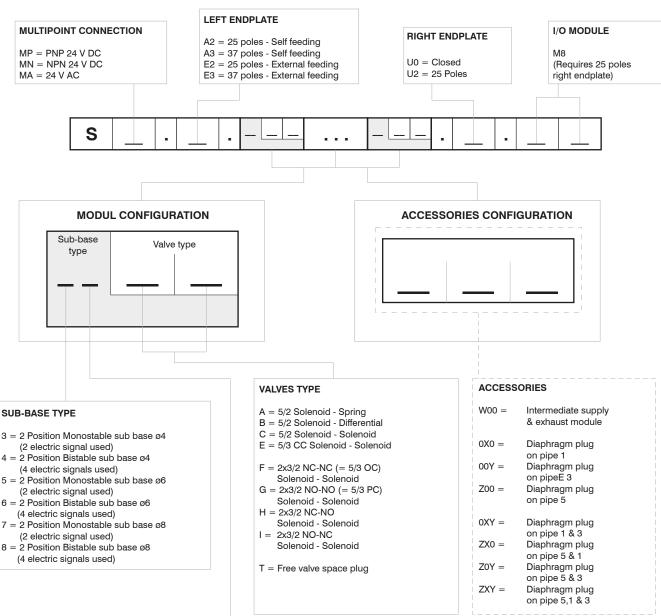
Torque moment (Nm): 0,8

Manifold assembly



Min. torque moment : 2 Nm Max. torque moment: 2,5 Nm

Manifold Layout configuration



SUB-BASE VARIANTS

EMPTY = No variants (SUB-BASE STANDARD)

- 3 = Diaphragm plug on pipe 1 and 5
- 4 = Diaphragm plug on pipe 1 and 3
- 5 = Diaphragm plug on pipe 5
- 6 = Diaphragm plug on pipe 1, 3 and 5
- 7 = Diaphragm plug on pipe 1
- 8 = Diaphragm plug on pipe 3 and 5
- 9 = Diaphragm plug on pipe 3

NOTE:

While configuring the manifold always be careful that the maximum number of electrical signals available is 32

The use of monostable valve mounted on a bistable base (2 electrical signals occupied for each position) causes the loss of one electric signal.

In this case the monostable valve can be replaced by a bistable valve without reconfiguring the PLC.

The diaphragms plugs are used to intercept the conduits 1,3 & 5 of the base.

Should one or more conduits be cut more than one time it is necessary to add the relevant intermediate Supply/Exhaust module.

Series 2200 OPTYMA-S solenoid valve manifolds managed by multipoint connection are "well tried components"

Ψ	Well-tried component	 The product is a well-tried product for a safety-related application according to ISO 13849-1. The relevant basic and well-tried safety principles according
B _{10d}	50.000.000	ISO 13849-2 for this product are fulfilled. - The suitability of the product for a precise application must be verified and confirmed by the user.



CANopen® module is directly integrated on Optyma-S solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-S solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).

The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5222.08S.

CANopen® module recognizes automatically the presence of the Input modules on power on. Regardless of the number of Input modules connected, the managable solenoid valves are 32. Node power supply is made by a M12 4P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaining powered the node and inputs, if present.

Connection to Bus CANopen * is possible via 2 M12 5P male - female circular connectors; these two are connected in parallel and according to CiA Draft Recommendation 303-1 (V. 1.3:30 December 2004).

Transmission speed can be set by 3 dip-switches.

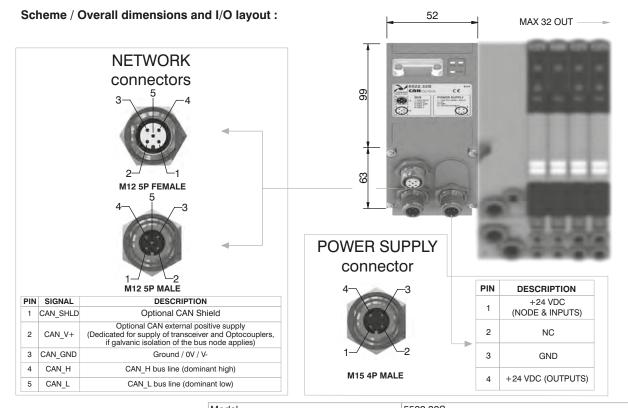
The node address can be set by 6 dip-switches using BCD numeration.

The module includes an internal terminating resistance that can be activated by a dip-switch.

Ordering code

5522.32S





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	Model	5522.32S
	Specifications	CiA Draft Standard Proposal 301 V 4.10 (15 August 2006)
	Case	Reinforced technopolymer
Power supply	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without inputs)	30 mA
	Power supply diagnosis	Green LED PWR
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for each output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	2 M12 5P connectors male-female Type A (IEC 60947-5-2)
	Baud rate	10 - 20 - 50 - 125 - 250 - 500 - 800 - 1000 Kbit/s
	Addresses, possible numbers	From 1 to 63
	Max nodes in net	64 (slave + master)
	Bus maximum recommended length	100 m at 500 Kbit/s
	Bus diagnosis	Green LED + Red LED
	Configuration file	Available from our web site: http://www.pneumaxspa.com
	IP protection grade	IP65 when assembled
	Temperature range	From 0° to +50° C



DeviceNet module is directly integrated on Optyma-S solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-S solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).

The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5222.08S.

DeviceNet module recognizes automatically the presence of the Input modules on power on.

Regardless of the number of Input modules connected, the managable solenoid valves are 32. Node power supply is made by a M12 4P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaining powered the node and inputs, if present.

Connection to Bus DeviceNet is possible via 2 M12 5P male - female circular connectors; these two are connected in parallel and according to DeviceNet Specifications Volume I, release 2.0. Transmission speed can be set by 3 dip-switches.

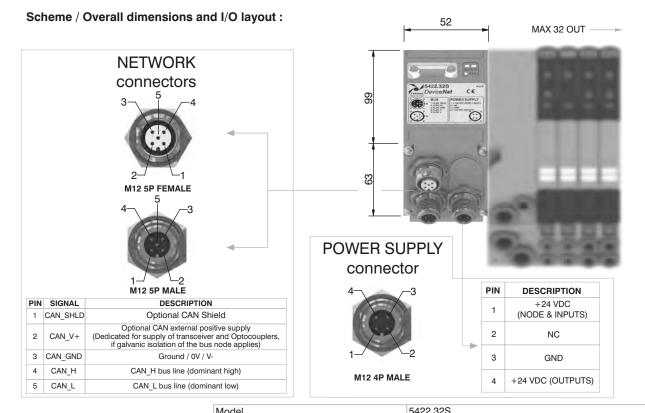
The node address can be set by 6 dip-switches using BCD numeration.

The module includes an internal terminating resistance that can be activated by a dip-switch.

Ordering code

5422.32S





	Model	5422.325
	Specifications	DeviceNet Specifications Volume I, release 2.0.
	Case	Reinforced technopolymer
Power supply	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without inputs)	30 mA
	Power supply diagnosis	Green LED PWR
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for each output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	2 M12 5P connectors male-female Type A (IEC 60947-5-2)
	Baud rate	125 - 250 - 500 Kbit/s
	Addresses, possible numbers	From 1 to 63
	Max nodes in net	64 (slave + master)
	Bus maximum recommended length	100 m at 500 Kbit/s
	Bus diagnosis	Green LED + Red LED
	Configuration file	Available from our web site: http://www.pneumaxspa.com
	IP protection grade	IP65 when assembled
	Temperature range	From 0° to +50° C
		· · · · · · · · · · · · · · · · · · ·



PROFIBUS DP module is directly integrated on Optyma-S solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-S solenoid valves connected to node must be PNP equivalent (final 02 in ordering code). The node can be easily installed also on solenoid valves manifold already mounted on

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5222.08S.

PROFIBUS DP module recognizes automatically the presence of the Input modules on power on. Regardless of the number of Input modules connected, the managable solenoid valves are 32. Node power supply is made by a M12 4P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaning powered the node and inputs, if present.

Connection to Bus PROFIBUS DP is possible via 2 M12 type B 5P male - female circular connectors; these two are connected in parallel and according to PROFIBUS Interconnection Technology (Version 1.1: August 2001).

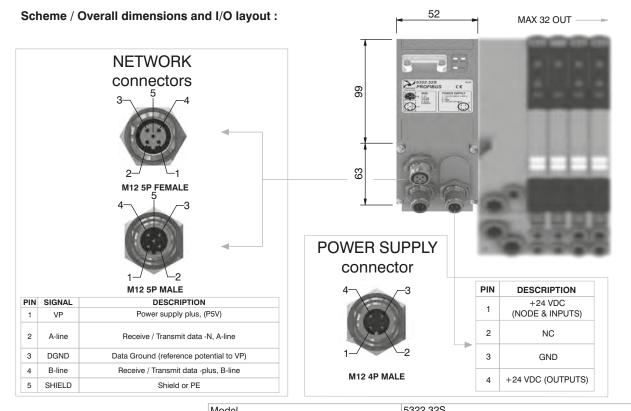
The node address can be set using BCD numeration: 4 dip-switches for the units and 4 dip-

The module includes an internal terminating resistance that can be activated by a dip-switch.

Ordering code

5322.32S





	Model	5322.325
	Specifications	PROFIBUS DP
	Case	Reinforced technopolymer
Power supply	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without inputs)	50 mA
	Power supply diagnosis	Green LED PWR
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for each output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	2 M12 5P male-female connectors Type B
	Baud rate	9,6 - 19,2 - 93,75 - 187,5 - 500 - 1500 - 3000 - 6000 - 12000 Kbit/s
	Addresses, possible numbers	From 1 to 99
	Max nodes in net	100 (slave + master)
	Bus maximum recommended length	100 m at 12 Mbit/s - 1200 m at 9,6 Kbit/s
	Bus diagnosis	Green LED + Red LED
	Configuration file	Available from our web site: http://www.pneumaxspa.com
	IP protection grade	IP65 when assembled
	Temperature range	From 0° to +50° C



EtherCAT® module is directly integrated on Optyma-S solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-S solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).

The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5222.08S.

The EtherCAT® module, regardless the number of Input module connected, reports to have connected 4 Input modules.

Regardless of the number of Input modules connected, the managable solenoid valves are 32. Node power supply is made by a M12 4P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaning powered the node and inputs, if present.

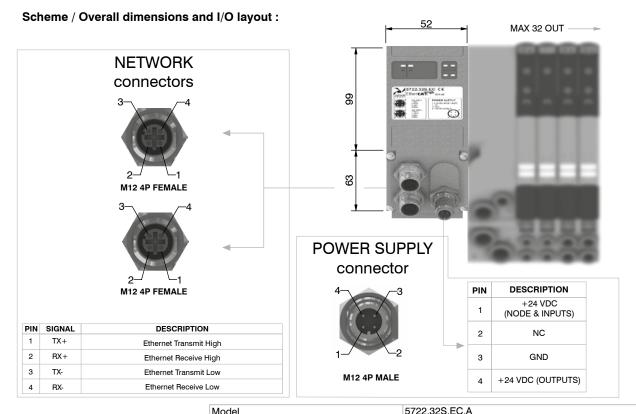
Connection to Bus EtherCAT* is possible via 2 M12 4P type D female circular connectors. These two connectors lead the signal to two different communication ports, so they are not connected in parallel.

The node address is assigned during configuration.

Ordering code

5722.32S.EC.A





	Model	5/22.325.EU.A
	Specifications	EtherCAT® Specifications ETG.1000 series
	Case	Reinforced technopolymer
Power supply	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without inputs)	60 mA
	Power supply diagnosis	Green LED PWR / Green LED OUT
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for each output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	2 M12 4P female connectors Type D (IEC 61076-2-101)
	Baud rate	100 Mbit/s
	Addresses, possible numbers	From 1 to 65535
	Max nodes in net	65536 (Master + Slave)
	Maximum distance between 2 nodes	100 m
	Bus diagnosis	1 green and 1 red LED for status + 2 LEDs for link & activity
	Configuration file	Available from our web site: http://www.pneumaxspa.com
	IP protection grade	IP65 when assembled
	Temperature range	From 0° to +50° C



Solenoid valves manifold Series 2200 "OPTYMA-S" - Serial systems

General:

PROFINET IO RT module is directly integrated on Optyma-S solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-S solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).

The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5222.08S.

The PROFINET IO RT module, regardless the number of Input module connected, reports to have connected 8 Input modules.

Regardless of the number of Input modules connected, the managable solenoid valves are 32. Node power supply is made by a M124P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaning powered the node and inputs, if present.

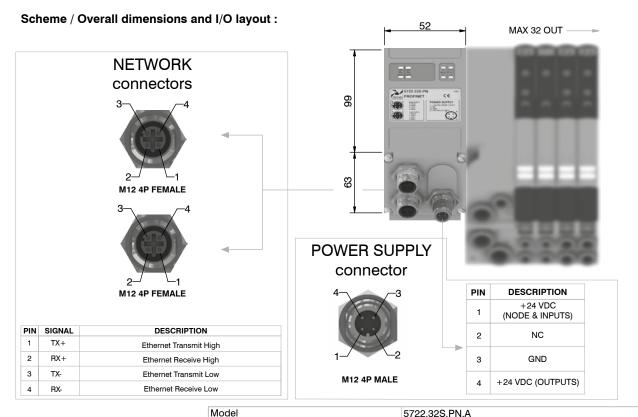
Connection to Bus PROFINET IO RT is possible via 2 M12 4P type D female circular connectors. These two connectors lead the signal to two different communication ports, so they are not connected in parallel.

The node address is assigned during configuration.

Ordering code

5722.32S.PN.A





	IVIOGEI	3722.323.1 N.A
	Specifications	PROFINET IO RT
	Case	Reinforced technopolymer
Power supply	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without inputs)	60 mA
	Power supply diagnosis	Green LED PWR / Green LED OUT
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for each output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	2 M12 4P female connectors Type D (IEC 61076-2-101)
	Baud rate	100 Mbit/s
	Max nodes in net	As an Ethernet Network
	Maximum distance between 2 nodes	100 m
	Bus diagnosis	2 red LED for status + 4 LEDs for link & activity
	Configuration file	Available from our web site: http://www.pneumaxspa.com
	IP protection grade	IP65 when assembled
	Temperature range	From 0° to +50° C



EtherNet/IP module is directly integrated on Optyma-S solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-S solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).

The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5222.08S.

The EtherNet/IP module, regardless the number of Input module connected, reports to have connected 8 Input modules.

Regardless of the number of Input modules connected, the managable solenoid valves are 32. Node power supply is made by a M12 4P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaining powered the node and inputs, if present.

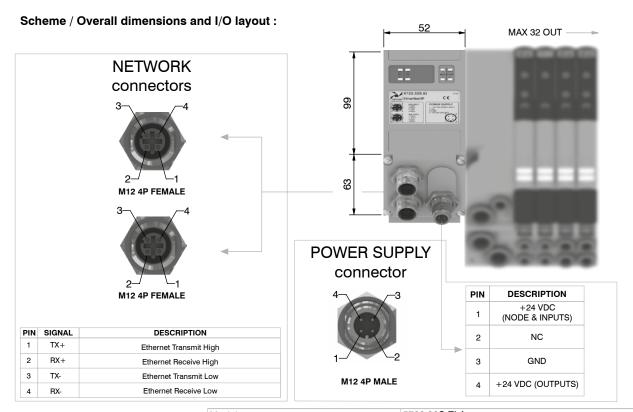
Connection to Bus EtherNet/IP is possible via 2 M12 4P type D female circular connectors. These two connectors lead the signal to two different communication ports, so they are not connected in parallel.

The node address is assigned during configuration.

Ordering code

5722.32S.EI.A





	Model	5722.32S.EI.A
	Specifications	The EtherNet/IP Specification
	Case	Reinforced technopolymer
Power supply	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without inputs)	60 mA
	Power supply diagnosis	Green LED PWR / Green LED OUT
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for each output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	2 M12 4P female connectors Type D (IEC 61076-2-101)
	Baud rate	100 Mbit/s
	Max nodes in net	As an Ethernet Network
	Maximum distance between 2 nodes	100 m
	Bus diagnosis	2 bi-colors LED green/red for status + 4 LEDs for link & activity
	Configuration file	Available from our web site: http://www.pneumaxspa.com
	IP protection grade	IP65 when assembled
	Temperature range	From 0° to +50° C

Solenoid valves manifold Series 2200 "OPTYMA-S" - Serial systems

General:

CC-Link IE Field Basic module is directly integrated on Optyma-S solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-S solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).

The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5222.08S.

The CC-Link IE Field Basic module, regardless the number of Input module connected, reports to have connected 8 Input modules.

Regardless of the number of Input modules connected, the managable solenoid valves are 32. Node power supply is made by a M124P male circular connector.

The separation between node 24 VDC Power supply and outputs 24 VDC allows to switch off the outputs maintaning powered the node and inputs, if present.

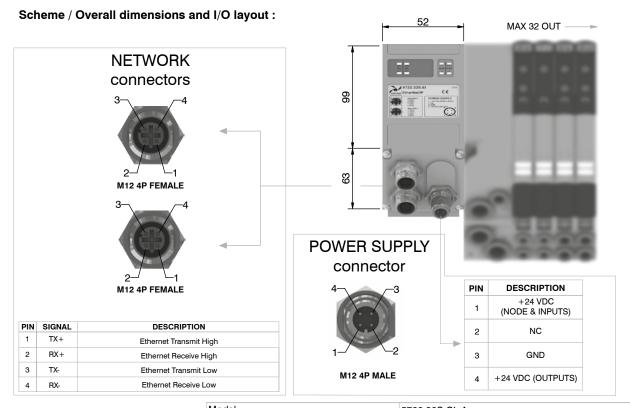
Connection to Bus CC-Link IE Field Basic is possible via 2 M12 4P type D female circular connectors. These two connectors lead the signal to two different communication ports, so they are not connected in parallel.

The node address is assigned during configuration.

Ordering code

5722.32S.CL.A





	Model	5722.32S.CL.A
	Specifications	CC-Link IE Field Basic Specification
	Case	Reinforced technopolymer
Power supply	Power supply connection	M12 4P male connector (IEC 60947-5-2)
	Power supply voltage	+24 VDC +/- 10%
	Node consumption (without inputs)	60 mA
	Power supply diagnosis	Green LED PWR / Green LED OUT
Outputs	PNP equivalent outputs	+24 VDC +/- 10%
	Maximum current for each output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	2 M12 4P female connectors Type D (IEC 61076-2-101)
	Baud rate	100 Mbit/s
	Max nodes in net	As an Ethernet Network
	Maximum distance between 2 nodes	100 m
	Bus diagnosis	1 green and 1 red LED for status + 2 LEDs for link & activity
	Configuration file	Available from our web site: http://www.pneumaxspa.com
	IP protection grade	IP65 when assembled
	Temperature range	From 0° to +50° C



IO-Link module is directly integrated on Optyma-S solenoid valves manifold via a 37 poles connector, normally used for multipolar cable connection.

Optyma-S solenoid valves connected to node must be PNP equivalent (final 02 in ordering code).

The node can be easily installed also on solenoid valves manifold already mounted on equipment.

Module can manage up to 32 solenoid valves, and, in the same time, a max number of 4 Input modules 5222.08S.

Regardless of the number of Input modules connected, the managable solenoid valves are 32. Valve power supply will be provided through an external M12, 5 poles, A type connector, directly through the communication connector for Class B port option.

IO-Link module support the IO-Link communications speed COM2.

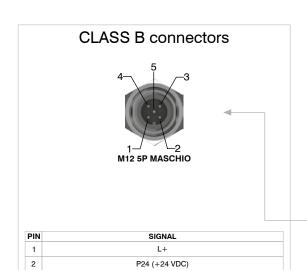
IODD configuration files will be provided by Pneumax.

Ordering code

5822.32S

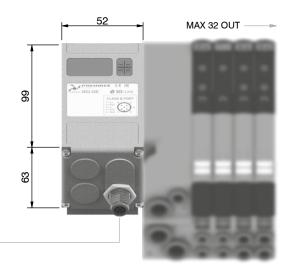


Scheme / Overall dimensions and I/O layout :



C/Q

N24 (GND)



Technical characteristics

3

5

	Specifications	IO-Link Specification v1.1
	Case	Reinforced technopolymer
Outputs	PNP equvalent outputs	+24 VDC +/- 10%
•	Maximum current for each output	100 mA
	Maximum output number	32
	Max output simultaneously actuated	32
Network	Network connectors	Class B ports
	Comunication speed	COM 2
	Maximum distance from Master	20 m
	Vendor ID/Device ID	1257 (hex 0x04E9) / 5800 (hex 0x16A8)
	Bus diagnosis	1 green and 1 red LED for status
	Configuration file IODD	Available from our web site: http://www.pneumaxspa.com
	IP protection grade	IP65 when assembled
	Temperature range	From 0° to +50° C

Modules have 8 connectors M8 3P female.

The Inputs are PNP equivalent 24 VDC $\pm 10\%$.

To each connector it is possible to plug both 2 wires Inputs (switches, magnetic switches pressure switches, etc) or 3 wires Inputs (proximity, photocells, electronic sensors, etc). The maximum current available for all 8 Inputs is 300 mA.

Each module includes a 300 mA self-mending fuse. If a short circuit or a overcharge (overall current >300mA) occur the safety device acts cutting the 24 VDC power supply to all M8 connectors on the module and switching off the green LED PWR. Any other Input module connected to the node will remain powered and will function correctly.

Once the cause of the fault disappears the green LED PWR lights up indicating the ON state and the node will re-start to operate.

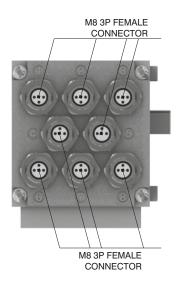
The maximum number of Input modules supported is 4.

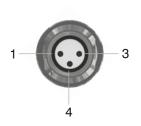
Ordering code

5222.08S

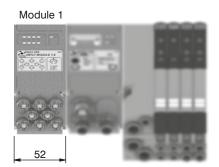


Scheme / Overall dimensions and I/O layout:



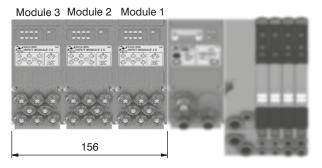


PIN	DESCRIPTION
1	+24 VDC
4	INPUT
3	GND

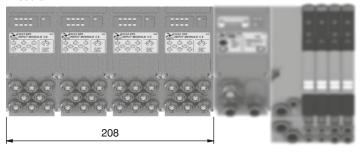


104

Module 2 Module 1



Module 4 Module 3 Module 2 Module 1





Socket for Power Supply STRAIGHT CONNECTOR M12A 4P FEMALE

Ordering code

5312A.F04.00



Socket for Bus CANopen®/DeviceNet

STRAIGHT CONNECTOR

POWER SUPPLY connector **Upper view**



PIN	DESCRIPTION
1	+24 VDC Node
2	NC
3	GND
4	+24 VDC Outputs

NETWORK connectors

Plug for Bus CANopen®/DeviceNet STRAIGHT CONNECTOR M12A 5P MALE

Ordering code

5312A.M05.00



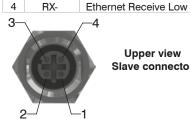
Plug for Bus EtherCAT®,



5312D.M04.00



B. C.			
PIN	SIGNAL	DESCRIPTION	
1	TX+	Ethernet Transmit High	
2	RX+	Ethernet Receive High	
3	TX-	Ethernet Transmit Low	



RX-

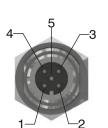
Upper view Slave connector

M12A 5P FEMALE

Ordering code

5312A.F05.00





DESCRIPTION
(CAN_SHIELD)
(CAN_V+)
CAN_GND
CAN_H
CAN_L

Upper view Slave connector

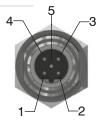


Socket for Bus PROFIBUS DP STRAIGHT CONNECTOR M12B 5P FEMALE

Ordering code

5312B.F05.00





PIN	DESCRIPTION
1	Power Supply
2	A-line
3	DGND
4	B-line
5	SHIELD

Upper view Slave connector



Ordering code

5312B.M05.00

Plug for Input module STRAIGHT CONNECTOR M8 3P MALE

Ordering code

5308A.M03.00



INPUT connectors

Upper view Slave connector



PIN	DESCRIPTION
1	+24 VDC
4	INPUT
3	GND

M12 plug

Ordering code

5300.T12







M8 plug

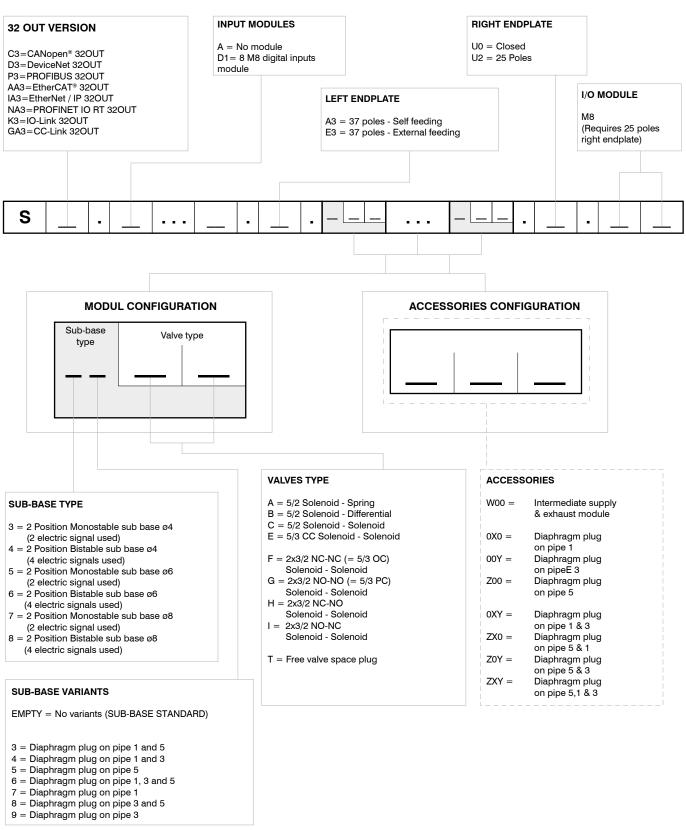
Ordering code

5300.T08

Trademarks: EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany

AIR DISTRIBUTION

Manifold Layout configuration with serial systems



NOTE:

While configuring the manifold always be careful that the maximum number of electrical signals available is 32

The use of monostable valve mounted on a bistable base (2 electrical signals occupied for each position) causes the loss of one electric signal.

In this case the monostable valve can be replaced by a bistable valve without reconfiguring the PLC.

The diaphragms plugs are used to intercept the conduits 1,3 & 5 of the base.

Should one or more conduits be cut more than one time it is necessary to add the relevant intermediate Supply/Exhaust module.